

WARRANTY

Paint & Cleaning Guidelines

Dark Paint Caution

If you choose to paint your INTEX Millwork Solutions product, INTEX recommends the use of premium grade acrylic paints with solar reflective pigment. INTEX Millwork recommends paints designed for use with PVC products, preferably PPG Paints (see page 3 of this document for more information).

Due to the inherent expansion and contraction characteristics of PVC, INTEX PVC millwork products should only be painted colors with an LVR (light reflective value) greater than 55. Use of darker colors may cause damage due to excessive expansion/contraction and will void the product warranty.

For painting darker colors, please see page 3 of this document.

Cleaning Instructions for INTEX Millwork Solutions Products

To keep your INTEX products looking new, they should be cleaned at least 2 times per year with soap and water to prevent dirt buildup and possible staining. Any exposed stainless steel or powder coated hardware such as assembly hardware, hinges and brackets, must be washed a minimum of two times per year to minimize the effects of corrosion over time.

For periodic wipe downs or more stubborn stains or mold/mildew, INTEX recommends the following cleaning products:

409 Glass and Surface Cleaner®

Miracle Mist (Stains, mold, mildew)

Fantastik Oxy Power Multi-Purpose Cleaner® (Stains, mold, mildew)

Clorox Clean-Up® (Stains, mold, mildew)

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DeckMAX[®]

Fantastik All-Purpose®

Spic & Span Cinch®

Windex®

The cleaning solution should be applied and immediately wiped dry. As with any cleaning material, the cleaning solution should not be left to stand on the components for an extended period of time.

What to Avoid

Harsh cleaners with glycol ethers or ethanol type solvents and/or isopropyl alcohol are not recommended. Examples of these harmful cleaners are Goof Off[®], Wal-Mart "Great Value All Purpose Cleaner[®]" (glycol ether), 409 General Purpose[®] (2- Butoxyethanol) and Greased Lightning[®] (glycol ether), citrus cleaners, abrasive cleaners, and solvents such as acetone, paint remover and lacquer.







INTEX Millwork Solution uses VERSATEX materials to manufacture its products.

VERSATEX Partners with PPG to solve dark paint color concerns.

PPG Heat Reflective Paint Technology Colors

There is a limit to how dark a paint can be applied to VERSATEX or any cellular PVC trim. The concern is the amount of heat absorbed relative to the heat distortion temperature and (coefficient of thermal linear expansion (CTLE) of the product.

On a scale of 0-100 – with 0 being black and 100 being white – LRV quantifies the amount of light a paint color will reflect or absorb. Absolute black will absorb all light and "**heat**", while pure white will reflect all light. Paint colors for cellular PVC trim have been limited to mid-tones, or any LRV above 50.

After extensive research and development, PPG introduced an IR heat-reflective paint for factory finishing and field application (see chart below).

If you are choosing to paint VERSATEX products a darker color with an LRV under 55, you can choose from the color pallet below. The colors listed have been approved and tested.

If you would like a custom color, please get in touch with PPG and allow extra time for processing.

The only location to order these paints from is below:

PPG Paints 2510 Independence Drive, Ft. Wayne, IN 46808

Phone: 260.373.2373 Email: <u>paf9270@ppg.com</u>

The costs for paint and shipping will be charged accordingly.

Kindly note that PPG requires a lead time of 4 weeks. Please consider this when planning your orders. USA orders only.

PPG Color Selection



Disclaimer: INTEX Millwork Solutions and VERSATEX Building Products are not liable for paint used on INTEX Millwork products and/or the result of its use. For questions about INTEX Millwork products, please call 856-293-4100, or use the live chat feature at intexmillwork.com